



ERW STEEL PIPES FOR WATER, GAS & SEWAGE AS PER IS - 3589 / 2001

NOMINAL, SIZE (NB) mm	OUTER DIAMETER (OD) mm	THICKNESS mm	CALCULATED WEIGHT	
			kg./Mtrs.	Mtrs./Ton
150	168.3	4.00	16.21	61.70
150	168.3	4.50	18.17	55.00
150	168.3	4.80	19.35	51.68
150	168.3	5.00	20.14	49.66
150	168.3	5.40	21.69	46.10
150	168.3	6.00	24.02	41.64
150	168.3	7.00	27.84	35.92
175	193.7	4.00	18.70	53.00
175	193.7	4.50	21.00	48.00
175	193.7	4.80	22.35	44.72
175	193.7	5.00	23.26	43.00
175	193.7	5.40	25.07	40.00
175	193.7	6.00	27.77	36.00
175	193.7	7.00	32.20	31.00
200	219.1	4.00	21.22	47.13
200	219.1	4.50	23.81	42.00
200	219.1	4.80	25.36	39.43
200	219.1	5.00	26.40	37.87
200	219.1	5.40	28.46	35.13
200	219.1	6.00	31.53	31.71
200	219.1	7.00	36.61	27.31
250	273.1	4.00	26.50	37.68
250	273.1	4.50	29.80	33.55
250	273.1	4.80	31.75	31.50
250	273.1	5.00	33.00	30.25
250	273.1	5.40	35.63	28.00
250	273.1	6.00	39.50	25.31
250	273.1	7.00	45.91	21.77
300	323.9	4.00	31.60	32.00
300	323.9	4.50	35.40	28.00
300	323.9	4.80	37.80	26.00
300	323.9	5.00	39.30	25.00
300	323.9	5.40	42.40	24.00
300	323.9	6.00	47.00	21.00
300	323.9	7.00	54.70	18.00
300	323.9	8.00	62.30	16.00
300	323.9	9.20	71.40	14.00
	323.9	10.00	77.40	13.00

TOLERANCES

Thickness : $\pm 10\%$
 Outside Diameter : $\pm 0.75\%$
 Length : Random length 4 to 7 meters
 unless specified otherwise
 on request up to 12 meters

